

**CATALOGUE**  
OF  
**Wrought Iron, Steel,**  
**and Gunmetal**  
**PLANES**

MANUFACTURED BY

**STEWART SPIERS,**

IRON PLANE MAKER,

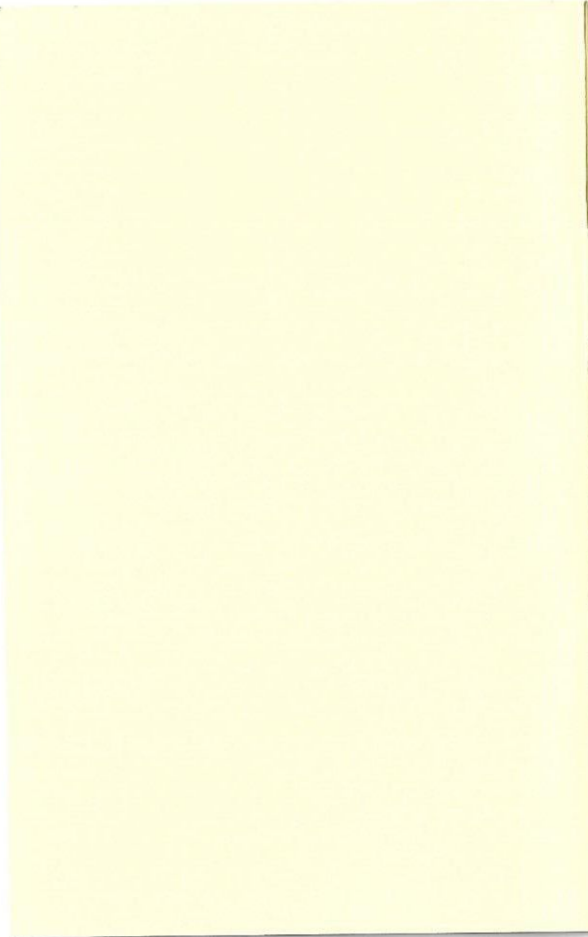
**2 & 4 River Terrace,**

**WALLACETOWN,**

**AYR.**

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*Established, - - - 1840.*



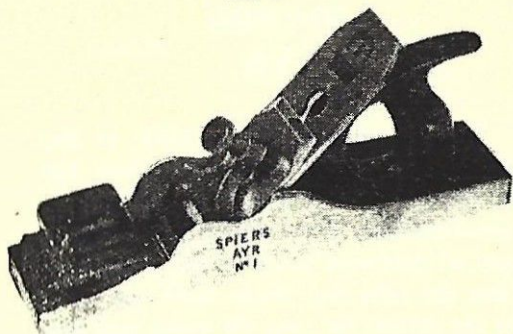
TRADE **SPIERS** MARK.  
**AYR.**

S. S., in submitting this List to the public, particularly desires to draw the attention of Joiners, Cabinetmakers, Coachbuilders, Piano and Organ Builders and all hardwood workers, &c., to the fact that the following Tools have now been in the market for over 60 years, and notwithstanding the numerous *imitations* now for sale, the above trades still pronounce them the best.

All our Planes are stamped **SPIERS**  
None genuine unless bearing **AYR**  
this imprint.

May be had from the principal Tool Merchants, or direct from

**STEWART SPIERS,**  
**IRON PLANE MAKER,**  
**AYR.**



## Steel Panel Plane.

(Dovetailed),

Fitted with Rosewood and Gunmetal Lever.

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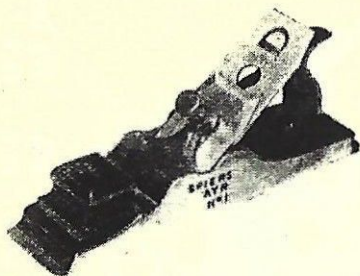
11½ in. × 2½ in.	Plane Iron,	-	30/-
12½ in. × 2½ in.	„	-	30/-
*13½ in. × 2½ in.	„	-	30/-

\*Usually in Stock. Others only made to order.

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With 2½ in. Irons, - - 1/- each extra.

With 2¾ in. Irons, - - 2/- each extra.



## Steel Panel Plane.

(Dovetailed).

Fitted with Rosewood and Gunmetal Lever.

14½ in. × 2½ in. Plane Iron, :	-	31/-
*15½ in. × 2½ in.                    ,,       -	-	32/-
16½ in. × 2½ in.                    ,,       -	-	33/-
*17½ in. × 2½ in.                    ,,       -	-	34/-

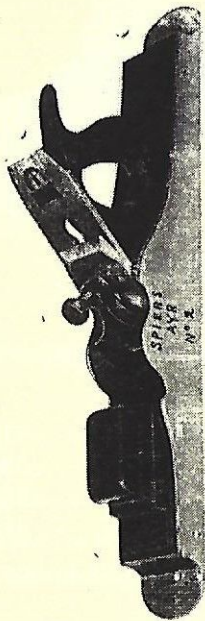
\*Usually in stock. Others only made to order

With 2½ in. Irons,       -       -       1s each extra.

With 2¾ in. Irons,       -       -       2s each extra.

Car or Panel Plane

X

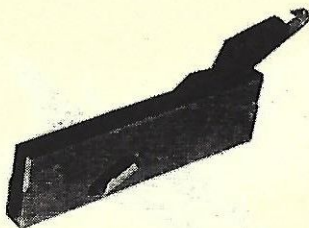


## Dovetailed Steel Joining Plane.

In Rosewood with Gunmetal Lever.

20½	21½	22½	23½	24½	25½	26½	27½ Ins.
35/6	36/6	37/6	38/6	39/6	40/6	42/6	44/6

21½ in. and upwards only made to order. ABOVE PRICES ARE FOR 2½ IN. IRONS.



### Dovetailed Steel Rabbet Planes.

5 in.	×	$\frac{1}{2}$ in.	} - - - - 9/6
5½ in.	×	$\frac{1}{2}$ in.	
6 in.	×	$\frac{1}{2}$ in.	
7 in.	×	$\frac{1}{2}$ in.	
8 in.	×	$\frac{1}{2}$ in.	- - - - 10/-
			- - - - 10/6

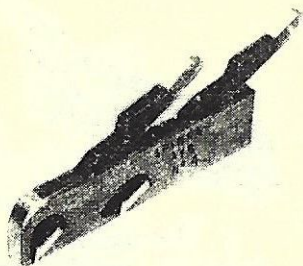
With Keeper 6d extra.

9 in.	×	$\frac{3}{4}$ in.	with keeper,	- 11/-
9 in.	×	$\frac{7}{8}$ in.	"	- 11/6
9 in.	×	1 in.	"	- 12/-
9 in.	×	1½ in.	"	- 12/6
9 in.	×	1¾ in.	"	- 13/-
9 in.	×	1¾ in.	"	- 14/-
9 in.	×	1¾ in.	"	- 15/-

With Skew Irons 1/- extra.

None of the Prices in this Catalogue includes  
Postage or Carriage.





## Dovetailed Steel Rabbet Planes

With Two Irons.

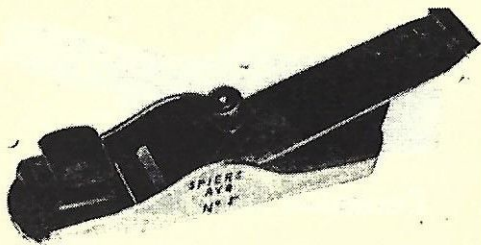
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6 in. × $\frac{1}{2}$ in.	} TO	-	-	-	14/6
9 in. × $\frac{3}{4}$ in.		-	-	-	
9 in. × $\frac{7}{8}$ in.		-	-	-	15/-
9 in. × 1 in.		-	-	-	15/6
9 in. × $1\frac{1}{8}$ in.		-	-	-	16/-
9 in. × $1\frac{1}{4}$ in.		-	-	-	16/6
9 in. × $1\frac{1}{2}$ in.		-	-	-	17/6

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Postage or Carriage.





## Dovetailed Steel Mitre Planes.

Improved Pattern, with Lever.

8½ in. × 2 in. Plane Iron	} - - 18/6
10½ in. × 2½ in. „	
10½ in. × 2¼ in. „	

With Skew Mouth. 1/6 extra.

Irons broader than 2¼ in. are charged 6d extra  
for ¼ in. additional.

With Iron Keeper and Wedge, 6d extra

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None of the Pieces in this Catalogue includes  
Postage or Carriage.



## Dovetailed Steel Mitre Planes.

Original Pattern, with Lever or Wedge.

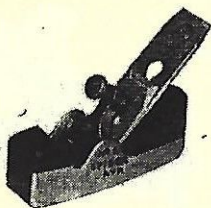
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6 in. $\times$ $1\frac{1}{2}$ in.,	}	-	-	-	16/6
to					
9 in. $\times$ 2 in.,	}	-	-	-	16/6
$10\frac{1}{2}$ in. $\times$ $2\frac{1}{8}$ in.,	-	-	-	-	17/6
$10\frac{1}{2}$ in. $\times$ $2\frac{1}{4}$ in.,	-	-	-	-	18/6

The above only made to order.

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None of the Prices charged in this Catalogue  
includes Postage or Carriage.



## Improved Dovetailed Steel Smoothing Planes.

With Lever or Wedge.

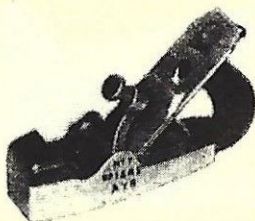
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$6\frac{3}{4}$ in.	$\times$	$1\frac{1}{2}$ in.	}	-	-	-	-	18/6
$6\frac{1}{2}$ in.	$\times$	$1\frac{3}{8}$ in.						
$6\frac{3}{4}$ in.	$\times$	$1\frac{3}{4}$ in.						
$7\frac{1}{4}$ in.	$\times$	$1\frac{7}{8}$ in.	}	-	-	-	-	19/0
$7\frac{1}{4}$ in.	$\times$	2 in.						
$7\frac{1}{2}$ in.	$\times$	$2\frac{1}{8}$ in.						
$7\frac{1}{2}$ in.	$\times$	$2\frac{1}{4}$ in.	-	-	-	-	-	19/6

Broader Irons than  $2\frac{1}{8}$  in. are 6d extra for each additional  $\frac{1}{8}$  in.

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None of the Prices in this Catalogue includes postage or carriage.



## Improved Dovetailed Steel Smoothing Planes.

With Handle.

$7\frac{1}{2}$ in. $\times$ 2 in.	(	-	-	-	21/0
$7\frac{1}{2}$ in. $\times$ $2\frac{1}{8}$ in.	)	-	-	-	
$7\frac{1}{2}$ in. $\times$ $2\frac{1}{4}$ in.		-	-	-	21/6

Broader Irons than  $2\frac{1}{8}$  in. are charged 6d for  
each  $\frac{1}{8}$  in. additional.

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Postage or Carriage.

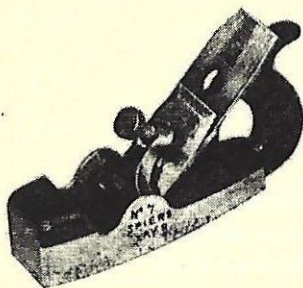
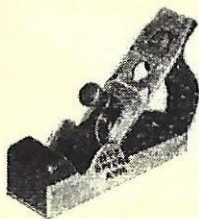
No.

Improved  
Dovetailed  
Steel

Smoothing Planes

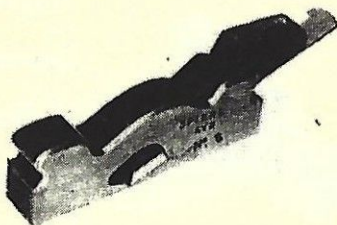
With Handle

Planes with Parallel Sides same price as on page 11.



With Close Handle, 2s extra on prices, as on page 11.

None of the Prices in this Catalogue includes  
Postage or Carriage.



## Dovetailed Steel Shoulder Planes.

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8 in. × 1 in.,	-	-	-	-	15/-
8 in. × 1 $\frac{1}{8}$ in.,	-	-	-	-	15/6
8 in. × 1 $\frac{1}{4}$ in.,	-	-	-	-	16/-
8 in. × 1 $\frac{1}{2}$ in.,	-	-	-	-	17/-

With Brass Sides,	-	-	-	2/- extra.
In Gun Metal,	-	-	-	2/- „
With Skew Mouth,	-	-	-	1/- „

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None of the Prices in this Catalogue includes  
Postage or Carriage.



## Dovetailed Steel Thumb Planes.

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5 in. × 1 in.,	-	-	-	10/6
5 in. × 1 $\frac{1}{8}$ in.,	-	-	-	11/-
5 in. × 1 $\frac{1}{4}$ in.,	-	-	-	11/6

**Only Made to Order.**

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None of the Prices in this Catalogue includes  
Postage or Carriage.





## Dovetailed Steel Chariot Planes.

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$3\frac{3}{4}$ in. $\times$ 1 in.	-	-	-	-	10/6
$3\frac{3}{4}$ in. $\times$ $1\frac{1}{8}$ in.	.	.	-	.	11/0
$3\frac{3}{4}$ in. $\times$ $1\frac{1}{4}$ in.	-	-	.	-	11/6

In Gunmetal, same price.

Only made to order.

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None of the prices in this Catalogue includes  
Postage or Carriage.



## Dovetailed Wrought Steel Bull-Nosed Rabbet Planes.

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1 in. Cutting Iron,	-	-	-	10/6
$1\frac{1}{8}$ in.                "	-	-	-	11/0
$1\frac{1}{4}$ in.                "	-	-	-	11/6

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### In GUNMETAL.

1 in. Cutting Iron,	-	-	-	10/0
$1\frac{1}{8}$ in.                "	-	-	-	10/6
$1\frac{1}{4}$ in.                "	-	-	-	11/0

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Postage or Carriage.

# SUNDRIES.

Joining Plane Handle, - - - -	3/0
Panel Plane Handle, - - - -	3/0
Smoothing Plane Handle (close), - - -	3/0
Smoothing Plane Handle (open), - - -	2/6

	Inches	2	2½	2¼	2½
Gunmetal Lever and Screw, - - -	1/6	1/6	1/9	2/0	
Gunmetal Lever only, - - -	1/0				
Gunmetal Screw only, - - -	1/0				

## BEST C.S. DOUBLE IRONS, ALL BRIGHT PARALLEL.

2½ in. each, ground, - - - -	2/6
2¼ in. " " - - - -	2/4
2½ in. " " - - - -	2/0
2 in. " " - - - -	2/0

## BEST C.S. SINGLE IRONS, ALL BRIGHT PARALLEL.

2½ in. each, ground, - - - -	1/8
2¼ in. " " - - - -	1/4
2½ in. " " - - - -	1/2
2 in. " " - - - -	1/1

TOP IRONS—2 in., 6d ; 2½ in., 7d ; 2¼ in., 8d.

## MITRE PLANE IRONS.

2¼ in. each, with Nib, - - - -	1/9
2½ in. " " - - - -	1/6

## SHOULDER AND RABBIT IRONS.

½ in. to ¾ in., - - - -	-/10
¾ in. to 1¼ in., - - - -	1/0

